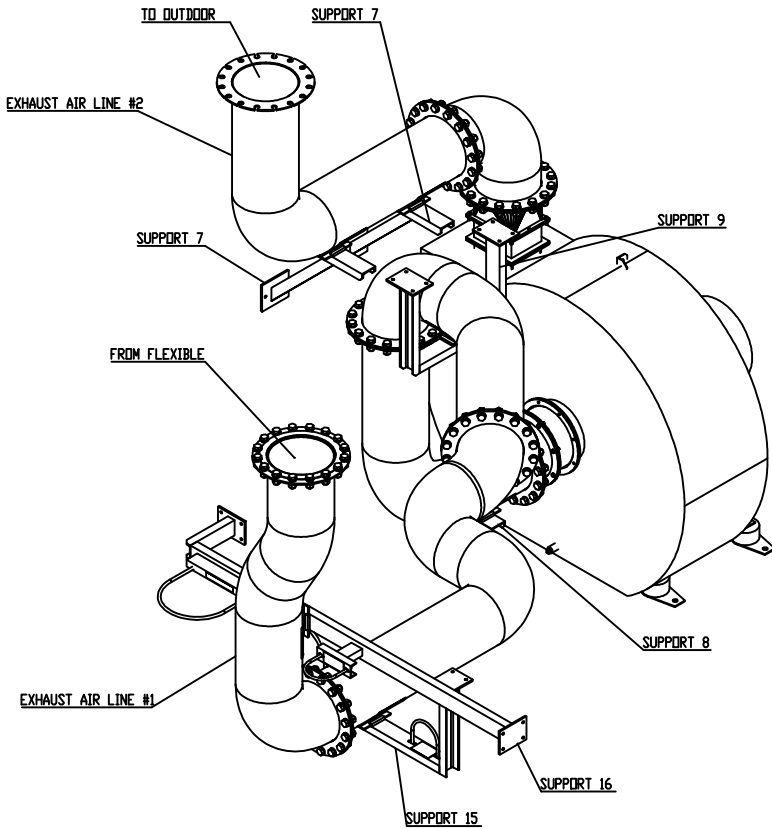
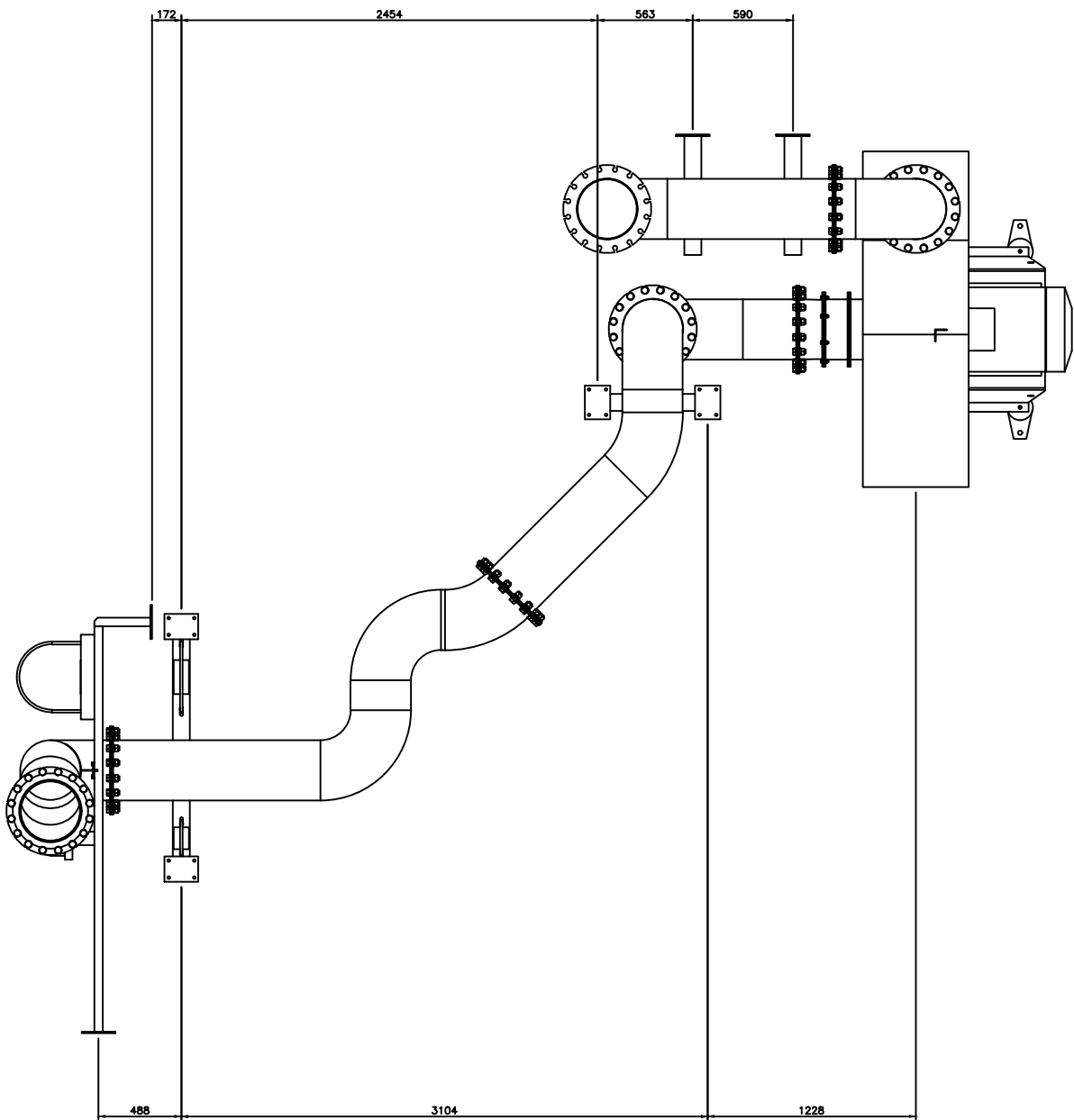
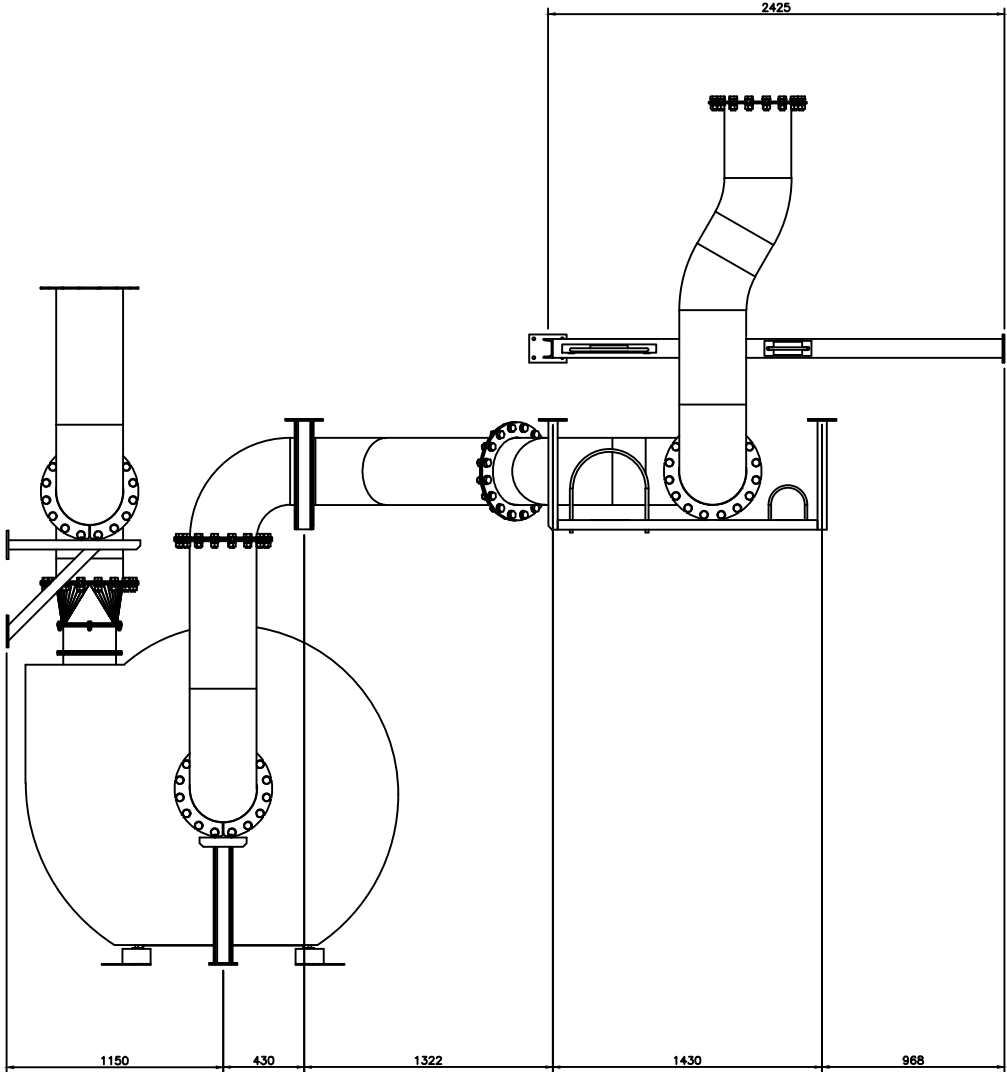
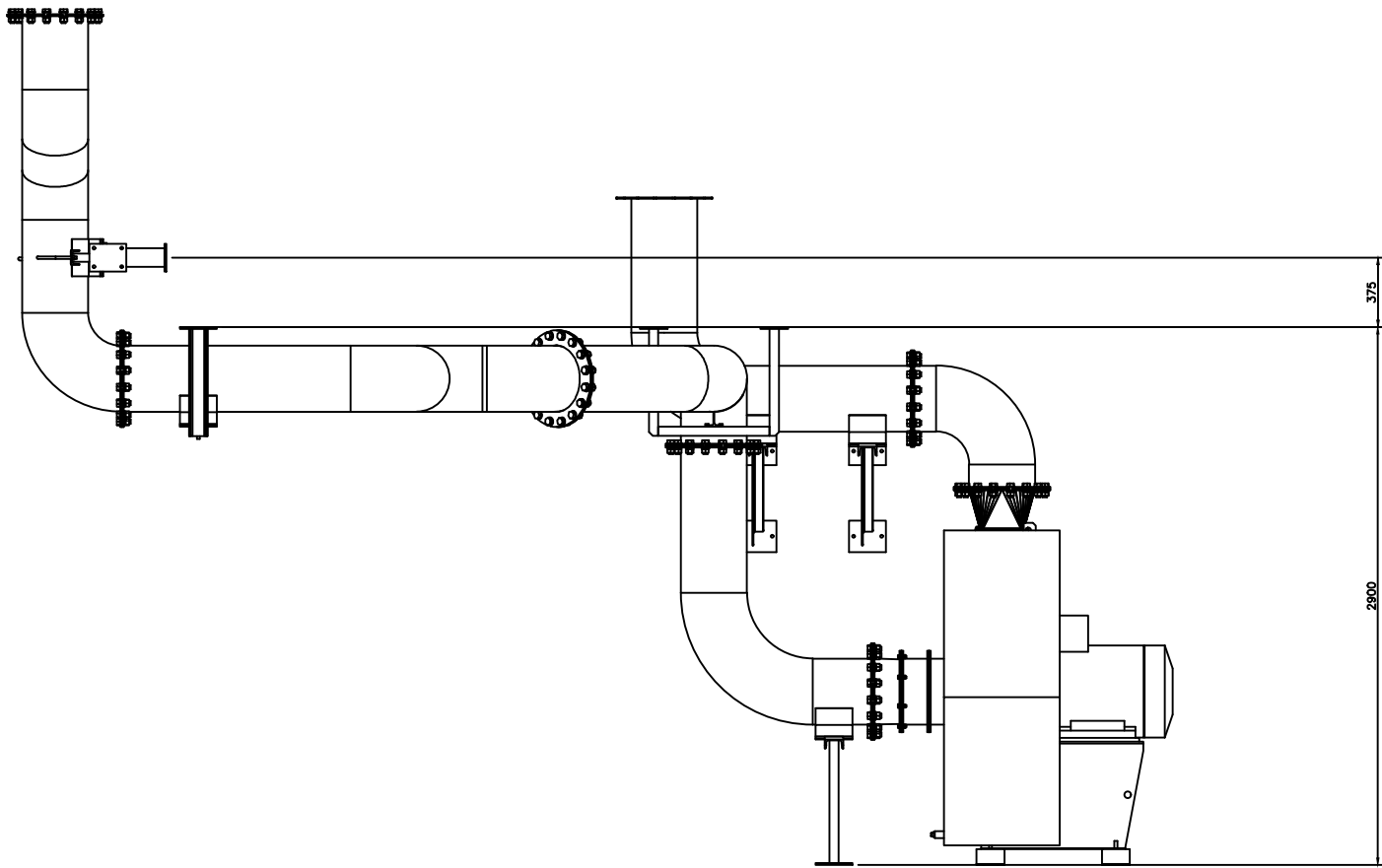


Balloon
Pos.
Qty.



Before manufacturing this part, carefully review the drawing and clarify all doubts.

This drawing belongs to IFI Industrial Furnaces INSERTEC and must not be used or reproduced without authorization.

UNSPECIFIED WELDS:

JOINT WITHOUT BEVEL

40%

JOINT WITH BEVEL

70%

70%

50-100

50-100

REINFORCEMENT JOINT

80%

PIPE/PROFILE JOINT

40%

40%

PLATE SPLICING

40%

40%

Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.

Non-individual tolerances according to DIN 7168.



	10-50	50-120	120-400	>400	
	±0,5*	±0,33*	±0,16*	±0,083*	
	6-30	30-120	120-315	315-1000	>1000
	±0,2	±0,3	±0,5	±0,8	±1,2

Drawn 3D:
Brajan IDDTEK.

Drawn 2D:
Brajan IDDTEK.

Date:
1/12/2025

1st Dihedral

  ISO 5456-2

Oxygen Route

Rev.

B

N° Drawing:
2558-3323-TMT-ESR16

Scale 1:40	Weight (kg)	Sheet 1 of 1	Format A2
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